



QUALIFIED MANUFACTURERS OF CORRUGATED POLYETHYLENE PIPE

Following is a list of Polyethylene Pipe manufacturers qualified to furnish Types “C”, “CP”, “S”, and “SP” pipe meeting the requirements of AASHTO M 252 and AASHTO M 294. The facilities listed as Compliant-V are only qualified to furnish pipe made with virgin materials and labeled **M294V**. Those listed as Compliant-VR are qualified to furnish pipe that includes recycled materials, labeled as **M294R**, as well as virgin.

For sealants listed on this QPL to be eligible for use on federal-aid projects, a certification certifying compliance with SCDOT Supplemental Specification “Source of Production of Iron and Steel Products and Construction Materials” (Jan. 1, 2023) must be provided in addition to all other requirements. Certification may be submitted to the contact below requesting prequalification.

MANUFACTURER/ FACILITY	FILL HEIGHT TABLES RECEIVED	QUALIFIED SIZES OF AASHTO M252 PIPE	QUALIFIED SIZES OF AASHTO M294 PIPE	QUALIFIED SEALANT BRAND(S)	NTPEP PLANT AUDIT STATUS
ADS/Hancor 4640 Trueman Blvd. Hilliard, OH 43026 (614) 658-0050 FAX: (614) 658-0203	Yes	4” – Type C, CP, S, SP	12” – Type C, CP, S, SP	Vertex, Inc. in Mogadore, OH (Tested to 13 psi)	Compliant-VR
Bessemer City, NC		6” – Type C, CP, S, SP	15” – Type C, CP, S, SP	Hamilton Kent in Winchester, TN (Tested to 13 psi)	
Perry, Georgia		8” – Type C, CP, S, SP	18” – Type C, CP, S, SP	Press Seal	
Yoakum, TX		10” – Type C, CP, S, SP	24” – Type C, CP, S, SP	Press Seal in Ft. Wayne, IN (Tested to 13 psi)	
Buena Vista, VA			30” – Type S, SP	Trelleborg (Tested to 13 psi)	
Byram, MS			36” – Type S, SP		
Ennis, TX			42” – Type S, SP		
Logan Township, NJ			48” – Type S, SP		
London, OH			54” – Type S		
Ludlow, MA			60” – Type S, SP		
Muncy, PA					

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<u>ADS/Hancor (cont.)</u> Vicksburg, MS Winter Garden, FL Sebring, FL Waverly, NY Livermore, KY					Compliant-V Compliant-V Compliant-V Compliant-V Compliant-VR
Quality Culvert, Inc. 25726 CR 561 PO Box 435 Astatula, FL 34705-0435 (866)343-8488 FAX: (352)343-8422 Attn: Carl Tyner Astatula, FL Athens, AL	Yes	8" – Type S, SP 10" – Type S, SP	12" – Type S 15" – Type S 18" – Type S 24" – Type S 30" – Type S 36" – Type S 42" – Type S 48" – Type S	Hamilton Kent in Ontario, Canada (Tested to 10.8 psi)	Compliant-V Compliant-V
LANE Enterprises, Inc. 34 Strohm Road Shippensburg, PA 17257 (717) 532-5959 FAX (717) 532-7997 Attn: Mark Dick Shippensburg, PA	Yes	4" – Type C, CP 6" – Type C, CP, S, SP 8" – Type C, CP, S, SP 10" – Type C, CP, S, SP	12" – Type S, SP 15" – Type S, SP 18" – Type S, SP 24" – Type S, SP 30" – Type S, SP 36" – Type S, SP 42" – Type S, SP 48" – Type S, SP 60" – Type S, SP	Hamilton Kent in Ontario, Canada (Tested to 13 psi) 60 inch diameter tested with Spring Seal Gasket (Tested to 13 psi)	Compliant-V

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Southeast Culvert, Inc. 1094 Bankhead Highway Winder, GA 30680 (770)963-5041 Fax: (770)339-0240 Winder, GA	Yes	8" – Type S, SP 10" – Type S, SP	12" – Type S, SP 15" – Type S, SP 18" – Type S, SP 24" – Type S, SP 30" – Type S, SP 36" – Type S, SP 42" – Type S, SP 48" – Type S, SP 60" – Type S, SP	Vertex, Inc. in Mogadore, OH (12, 15, 18, 24, 30, 36, 48 and 60 inch sizes tested to 13 psi with single gasket. 42, inch size requires double gasket for 13 psi)	Compliant-V
Blue Diamond Industries, LLC 3399 Tates Creek Road, Suite 110 Lexington, KY 40502 (859)224-0415 Fax: (859)224-0543 Roseboro, NC	Yes	3" – Type C, CP 4" – Type C, CP, S, SP 6" –Type C, CP, S, SP 8" – Type C 10" – Type C			Compliant-V
Crumpler Plastic Pipe PO Box 2068 Roseboro, NC 28382-2068 1-800-334-5071 FAX: (910)525-5801 Roseboro, NC	Yes	3" – Type C, CP 4" – Type C, CP, S, SP 5" – Type C, CP 6" Type C, CP, S, SP 7" – Type C, CP 8" – Type C, CP, S, SP 9" – Type C, CP 10" – Type C, CP, S, SP	12" – Type S 15" – Type S 18" – Type S 24" – Type S 30" – Type S 36" – Type S 42" – Type S 48" – Type S	Springseal, Inc. (Tested to 13 psi)	Compliant-V
Prinsco 1717 16 th Street NE Wilmar, MN 56201 1-800-992-1725 1-320-222-6800 Jesup, IA	Yes	GOLDFLO 4" – Type C, CP, S, SP 5" – Type C, CP 6" Type C, CP, S, SP	GOLDFLO 12" – Type C, CP, S, SP 15" – Type C, CP, S, SP 18" – Type S, SP 24" – Type S, SP 30" – Type S, SP 36" – Type S, SP	Springseal, Inc. (Tested to 13 psi)	Compliant-V

Prinsco (Cont.) Chatsworth, IL		8" – Type C, CP, S, SP	42" – Type S, SP 48" – Type S, SP		Compliant-V
Fresno, CA		10" – Type C, CP, S, SP	54" – Type S, SP 60" – Type S, SP		Compliant-V
Prinsburg, MN					Compliant-V
Hubbard, OR					Compliant-V

NOTE: For the following counties: Berkeley, Beaufort, Charleston, Colleton, Dorchester, Georgetown, Horry, and Jasper, provide pipe that is listed with a joint test to 13 psi. For all other counties, use 10 psi minimum unless noted otherwise in the plans or special provisions.

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